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# SERVICE BULLETIN No. 306 for members of RADIO MANUFACTURERS SERVICE A PHILCO Service Plan 

## SPECIFICATIONS

TYPE OF CIRCUIT: A.C. operated; superheterodyne circuit with three tuning ranges, covering standard broadcast ( 540 KC . to 1720 KC .) -police broadcast ( 1.7 MC . to 5.9 MC .) and short-wave ( 5.8 MC . to 18.0 MC .) frequencies; Electric Push-Button tuning; Automatic Volume Control ; and push-pull pentode output.
The receiver is designed to operate from a "Philco Safety Aerial," part No. 40-6371. This aerial system should be used to obtain maximum performance from the receiver.
POWER SUPPLY: Voltage, 115 volts. Frequency, $50-60$ cycles. Power consumption, 85 watts.

INTERMEDIATE FREQUENCY: 470 KC .
TUNING RANGES: 540 KC . to 1720 KC .; 1.7 MC . to 5.9 MC .; 5.8 MC . to 18.0 MC .

PHILCO TUBES USED: 1-78, R. F.; 1-6A7, 1st detector and oscillator; 1-78, I. F.; 1-6J5G, 2nd detector, Automatic Volume Control; 1-6K5G, 1st audio; 1-6J5G, phase inverter; 2-42, pushpull output; and 1-5Y4G, rectifier.
TUNING MECHANISM: Pulley and cable drive for manual tuning. Electric Push-Button for Automatic tuning.
CABINETS: Type "XX."

## Adjusting Electric Push-Button Tuning

In order to set the Electric Push-Buttons correctly for each station, the procedure as given below should be carefully followed. Accurate adjustment of the buttons requires the use of a Philco Model 077 Station Setter and a part No. 27-7059 insulated screw driver.
(A) Select eight of the most popular stations received in the locality and remove their call letters from the call letter sheets supplied. Place the call letters in the windows above the buttons, making sure that each button covers the frequency of the station for which it is to be used. Two adjustment screws for each button are located on the rear of the push-button unit. Each set of screws is numbered and covers a frequency range as follows:

| Push-Button | Frequency Range |
| :---: | :---: |
| 1 and 2 | $540-1030 \mathrm{KC}$. |
| 3 and 4 | $670-1160 \mathrm{KC}$. |
| 5 and 6 | $900-1470 \mathrm{KC}$. |
| 7 and 8 | $1100-1600 \mathrm{KC}$. |

Looking at the front of the cabinet, the first button on the left is adjusted by set screw No. 1, the next button by set screw No. 2, and the remaining buttons in the same order.
(B) Connect the aerial and ground to the "ANT" and "GND" terminals of the receiver.
(C) Turn the receiver Tuning Range Selector to position 2 (Broadcast) and tune the receiver to the station to be set on the first button.
(D) Plug the output leads of the Station Setter into the "High" and "Gnd" jacks, and turn the output controls to maximum.

Turn the modulation control to "Modulation On." Connect the output lead of the station setter to the "ANT" and "GND" terminals of the receiver and tune to the frequency of the station being received. As the indicator is slowly tuned through the frequency of the station, there will be two points at which a whistle will be heard, one above and one below the frequency of the station. When the indicator is on the frequency of the station the whistle will be eliminated and the modulated signal of the station setter will then be clearly heard through the receiver.
(E) Turn the receiver Tuning Range Selector to position 1 (Push-Button) and press in the first button. Using the part No. 27-7059 insulated screw driver, turn the No. 1 "OSC" screw until the broadcast station identified by the station setter signal is tuned to Maximum Volume.
(F) Remove the output lead of the station setter from the "ANT" terminal of the receiver and turn the indicator of the station setter off the frequency of the station. The program of the desired station will then be heard in the receiver without the modulated signal.
(G) With the volume of the receiver low, slowly turn the No. 1 "OSC" screw back and forth until maximum output is .received. Repeat the same procedure for the No. 1 "ANT" screw.

After setting up the first station, the same procedure given under (C) to ( G ) is used for the other stations.



ELECTRIC AUTOMATIC PUSH BUTTON UNTT


CORRECT METHOD OF INSTALLING DRIVE CORDS
ON TUNING CONDENSER DRUM

Replacement Parts
Model 39-45, Code 121

| Schem |  | Part | Schem. |  | Part |
| :---: | :---: | :---: | :---: | :---: | :---: |
| No | Ant Description |  | No. | Resistor (490000 |  |
| 1 | Ant. Trans. (Range 1), B. C... | 32-3056 | 49 | Resistor ( 490,000 ohms) | 33-449 |
| 2 | Ant. Trans. Range 2), Police. | 32-3053 | 50 | Resistor ( 99,000 ohms) | 33-399339 |
| 3 | Ant. Trans. (Range 3), S. W. | $32-3055$ | 51 | Resistor ( 490,000 ohm | 33-449339 |
| 4 | Ant. Compensator (Range 3). | 31-6212 | 52 | Resistor ( 5000 ohms) | 33-250339 |
| 5 | Tubular Cond. ( 05 mf ) | 30-4519 | 53 | Resistor ( 45,000 ohms) | 33-345339 |
| 6 | Resistor ( 51,000 ohms) | 33-351339 | 54 | Tubular Cond. ( 004 mf | 30-4578 |
| 7 | Resistor ( 2.0 megohms) | 33-520339 | 55 | Resistor ( $51,000 \mathrm{ohms}$ ) | 33-351339 |
| 8 | Tuning Co | 31-2296 | 56 | Resistor ( 490,000 ohms) | 33-449339 |
| 9 | R. F. Trans. (Range 1), B | 32-2379 | 57 | Resistor ( 490,000 ohms) | 33-449339 |
| 10 | R. F. Trans. (Range 2), Police | 32-3054 | 58 | Tubular Cond. ( .004 mf ) | 30-4578 |
| 11 | Resistor ( 8000 ohms) | 33-280339 | 59 | Tubular Cond. ( .003 mf ) | 30-4469 |
| 12 | Mica Cond. ( 5 mmf ) | 30-1083 | 60 | Output Tran |  |
| 13 | R. F. Trans. (Range 3), S. W | 32-3046 | 61 | Cone and Voice Coil Assy. for |  |
| 14 | R. F. Compensator (Range 3) | 31-6212 |  | Speaker (Part No. 36-1450) | 36-4089 |
| 15 | Tubular Cond. ( .05 mf ) | 30-4519 | 62 | Tubular Cond ( 003 | 30-4469 |
| 16 | Tubular Cond. ( 11 mf ) | 30-4455 | 63 | Pilot Lamp Dial | 34-2210 |
| 17 | Osc. Trans. (Range 1), B | 32-2120 | 64 | Pilot Lamp D | 34-2210 |
| 18 | Osc. Trans. (Range 2), Police | 32-3052 | 65 | Pilot Lamp Po | 34-2210 |
| 19 | Osc. Trans. (Range 3), S. W. |  | 66 | Resistor ( 16 ohms) | 33-01643 |
| 20 | Tracking Condenser, Semifixed |  | 67 | Resistor ( 13,000 ohms) | 33-3134 |
|  | ${ }^{(3425 ~ m m f) ~ . . . ~}$ | 31.6263 | 68 | Resistor ( 4000 ohms) |  |
|  | Osc. Compensator (Broadcast) | 31-6266 | 69 | Field Coil, Replace Speaker |  |
| 214 | Osc. Compensator |  |  |  |  |
|  | (Police, Part of 21) | 31.6266 | 70 | Electrolytic Cond. ( 4 mf ) | 30-2334 |
|  | Osc. Compensator. . . . . . . (s.w. | part of 21) | 71 | Electrolytic Cond. ( 25 mf ) | 30-2333 |
| 22 | Osc. Compensator |  | 72 | Electrolytic Cond. ( 18 mf ) | 30-2335 |
| 23 | Tracking Condenser, Semifixed |  | 73 | B. C. Resistor . ..... | 33-3358 |
|  |  | 31-6262 | 74 | Power Trans. (ii5v., 60 |  |
| 24 | Mica Cond. ( 250 mmf ) | 30-1032 | 75 | A. C. Switch | 42-1467 |
| 25 | Resistor ( 32,000 ohms) | 33-332339 | 76 | Bakelite Cond. ( 01 to .01 mfd ). | 3903D |
| 26 | Tubular Cond. ( 1 mf ) | 30.4455 | 77 | Silver Mica Cond. ( 370 mmf ) | 30-1110 |
| 27 | 1st I. F. Trans. Ass | 32-3079 | 78 | Silver Mica Cond. ( 370 mmf ) | 30-1110 |
| 28 | Resistor ( 10,000 ohms) | 33-310339 | 79 | Push-Button Switch ... | 30110 |
| 29 | Resistor ( 1000 ohms) | 33-210339 | 80 | Push-Button Osc. Trans. Assy. |  |
| 30 | 2nd I I. F. Trans. Assy | 32-2582 |  |  | 32-3031 |
| 31 | Mica Cond. ( 110 mmf ) | 30-1031 | 804 | Coil No. 1 ( 540.1030 KC .) | 32-3042 |
| 32 | Resistor ( 330,000 ohms) | 33-433339 | 808 | Coil No. 2 ( $540-1030 \mathrm{KC}$.) | 32-3042 |
| 33 | Tubular Cond. ( .003 mf ) | 30-4580 | 80 C | Coil No. 3 ( $670-1160 \mathrm{KC}$ | 32-3042 |
| 34 | Resistor ( 70,000 ohms) | 33-370339 | 80 D | Coil No. 4 ( $670-1160 \mathrm{KC}$.) | 32-3042 |
| 35 | Volume Control | 33-5286 | 80 E | Coil No. 5 (900-1470 KC.) | 32-3041 |
| 36 | Tubular Cond. ( 01 | 30-4169 | 80F | Coil No. 6 (900-1470 KC.) | 32-3041 |
| 37 | Tubular Cond. (. 004 | 30-4578 | 809 | Coil No. 7 (1100-1600 KC.) | 32-3041 |
| 38 | Tone Contr | 33-5287 | 80 H | Coil No. 8 (1100-1600 KC.) | 32-3041 |
| 39 | Tubular Cond. ( 02 mf ) | 30.4481 | 81 | Padder Strip |  |
| 40 | Tubular Cond. ( 01 mf ) | 30-4169 | 814 | Comp. No. 1 (540-1030 KC.) |  |
| 41 | Resistor ( 1.0 megohm) | 33-510339 | 818 | Comp. No. 2 (540-1030 KC.) |  |
| 42 | Resistor ( 330,000 ohms) | 33-433339 | 81 C | Comp. No. 3 (670-1160 KC.) |  |
| 43 | Resistor ( 330,000 ohms) | 33.433339 | 810 | Comp. No. 4 ( $670 \cdot 1160 \mathrm{KC}$. ) |  |
| 44 | Resistor ( 2.0 megohms) | 33-520339 | 815 | Comp. No. 5 (900-1470 KC.) |  |
| 45 | Mica Cond. ( 110 mmf ) | 30-1031 | $81 F$ | Comp. No. 6 (900-1470 KC.) |  |
| 46 | Tubular Cond. ( .002 mf ) | 30-4579 | 816 | Comp. No. 7 (1100-1600 KC.) |  |
| 47 | Tubular Cond. ( 11 mf ) | 30-4455 | 81H | Comp. No. 8 (1100-1600 KC.) |  |
| 48 | Resistor ( 1.0 megohm) | 33-510339 | 82 | Wave Switch | 42-1451 |

## Miscellaneous Parts



## Alignment of Compensators

## EQUIPMENT REQUIRED:

(1) Signal Generator ; Philco Model 077 Signal Generator which has a fundamental frequency range from 115 to $36,000 \mathrm{KC}$. is the correct instrument for this purpose.
(2) Output meter, Philco Model 027 Circuit Tester, incorporates a sensitive output meter and is recommended.
(3) Philco Fiber Handle Screw Driver, part No. 27-7059 and Fiber Wrench, part No. 3164.

OUTPUT METER: The Philco 027 Output Meter is connected to the plate terminals of the type 42 tubes and adjusted for the 0 to $30 \mathrm{~V} . \mathrm{A} . \mathrm{C}$. scale. After connecting the output meter, adjust the compensators in the order as shown in the tabulation below. Locations of the compensators are shown on page 3. If the output meter pointer goes off scale when adjusting the compensators, reduce the strength of the signal from the generator.

| $\begin{gathered} \text { Opera- } \\ \text { tion } \end{gathered}$ | SIGNAL GENERATOR |  |  | RECEIVER |  |  | Special tions |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Output Connections to Receive | $\begin{aligned} & \text { Dumimy } \\ & \text { Antenna } \\ & \text { (Note A) } \end{aligned}$ | $\underset{\text { Setting }}{\substack{\text { Dial } \\ \text { Sin }}}$ | Dial Setting | Control | Adjust <br> Compensators to Max. Reading |  |
| 1 | 6A7 | . 1 mf | 470 KC . | 470 KC . | $\dot{\text { V̇ol. Max. }}$ Range Switch Broadcast | $\begin{aligned} & 30 \mathrm{~B}, 30 \mathrm{~A}, \\ & 27 \mathrm{~B}, 27 \mathrm{~A} \end{aligned}$ |  |
| 2 | Antenna | 150 mmf | 1550 KC . | 1550 KC . | " | $21,8 \mathrm{~B}, 8 \mathrm{~A}$ | See Note $B$ and C |
| 3 | Antenna | 150 mmf | 580 KC . | 580 KC . | " | 22 | $\begin{gathered} \text { Roll } \\ \text { Tuning } \\ \text { Condenser } \end{gathered}$ |
| 4 | Antenna | 150 mmf | 1550 KC . | 1550 KC . | " | 21 |  |
| 5 | Antenna | 400 ohms | 5.0 MC . | 5.0 MC . | Range Switch Police | 21A |  |
| 6 | Antenna | 400 ohms | 18.0 MC . | 18.0 MC . | Range Switch S. W. | 21B, 14, 4 |  |

NOTE A-The "Dummy Antenna" consists of a condenser connected in series with the signal generator output lead (high side). Use the capacity as specified in each step of the above procedure.
NOTE B-Dial Calibration: In order to adjust the receiver correctly the dial must be aligned to track properly with the tuning condenser. To adjust the dial, proceed as follows: With the tuning condenser closed (maximum
capacity), set the dial pointer on the extreme left index line at the low frequency end of the broadcast scale. The arrangement of the drive cable is shown on page 3.
NOTE C-Compensators ( 8 A ) and ( 8 B ) are located on top of the tuning condenser. Compensator ( 8 A ) is the first one from the tuning drum side.

## PHILCO VACUUM TUBE VOLTMETER AND CIRCUIT TESTER



Model 027 For A.C. Operation

Every service test can be made on this new Philco 027 combination Vacuum Tube Voltmeter and Circuit Tester, with a speed, accuracy and simplicity available in no other unit designed for a similar purpose.

The vacuum tube voltmeter (infinite ohms per volt) provides extreme accuracy on the low range voltages-for checking grid voltages, automatic volume control circuits, gain per stage measurements and making other delicate tests of which an ordinary voltmeter or "analyzer" is completely incapable. In addition to performing such precision tests, all ordinary tests of voltage, current, resistance, capacity and output in a receiver, are provided.

A revolutionary feature of the 027 is the automatic push-button design for selecting the type of test and range desired. Eliminates rotary switches, jacks, plugs, etc., and saves time on all tests. Different colored selector buttons tie in with similarly colored scale identifications.

Other features of this outstanding new unit are-new large SQUARE type meter ( $41 / 8^{\prime \prime} \times 45 / 8^{\prime \prime}$ ) with exceptionally easy reading scales ; extra high range ohmmeter ( 0 to 150 megohms) ; new type test prods with replaceable points; pilot lamp on vacuum tube voltmeter. Rugged construction throughout; matches other Philco test units in size and general appearance.

Net Dealer Price
$\$ 4200$

## PHILCORADIOANDTELEVISION CORPORATION <br> Parts and Service Division

